



Threading & Tapping Oil

Biobased Threading & Tapping Oil

Part No: 10665, 10666, 10667, 10668

DESCRIPTION

UltraLube Threading & Tapping Oil is a biodegradable fluid formulated with high lubricity vegetable seed oils and extreme pressure additives. It is the ultimate product for threading iron, steel and ferrous alloys.

APPLICATIONS

- ▶ Extends tool life and produces the smoothest, cleanest threads you've ever seen
- ▶ Outstanding performance in pipe threading both internal and external using taps, dies or chasers
- ▶ Environmentally friendly means it can be used on job-sites without spill cleanup worries
- ▶ Absolutely the ultimate product for mechanical contractors and sprinkler system installers threading pipe with Landis or Rigid style machines
- ▶ Can also be used on both manual and CNC machining centers
- ▶ Highly effective on all ferrous alloys, but should not be used on copper or brass

BENEFITS

- ▶ Superior lubricity maximizes feed rates and improves productivity
- ▶ Select vegetable base stocks and additives extend tool life – often by 50% - 100%
- ▶ Better adhesion causes fluid to stay where you want it while also reducing amount of product required
- ▶ Prevents chipped teeth when tapping hardened parts
- ▶ One brush application – means no need to apply excessive amounts
- ▶ Out performs conventional petroleum based tapping fluids
- ▶ Non-staining
- ▶ Super high flash point resists smoking far better than conventional oils
- ▶ Does not contain chlorine
- ▶ Vegetable oil base reduces dermatitis

TYPICAL PROPERTIES

Property	Method	Value
Appearance	Visual	Light Amber
Viscosity at 40°C (cSt)	ASTM D-445	98
Flash Point °C (°F)	ASTM D-92	216 (421)
Fire Point °C (°F)	ASTM D-92	348 (658)
Pour Point °C (°F)	ASTM D-97	-20 (-4)
Non-Staining	ASTM D-130-56	1B
Base Oil Aquatic Toxicity	Daphnia Magna	Non-toxic

PACKAGING

16-oz. 1-gallon 5-gallon 55-gallon

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